



Application data sheet
**Shefcut® Precision Reaming
 & Boring Solutions**

CUSTOMER _____ DATE _____

ADDRESS _____

CITY _____ STATE _____ ZIP _____

CONTACT _____ TITLE _____

PHONE _____ FAX _____ E-MAIL _____

SALES AGENT/DISTRIBUTOR _____ SALESMAN _____

PART NUMBER AND DESCRIPTION _____

QUOTING QUANTITY _____ PRINTS INCLUDED YES NO

B/P DRAWING NO. _____

PRIMARY OBJECTIVE SIZE FINISH BORE LOCATION OTHER _____

EXACT BORE SIZE(S) REQUIRED/TOLERANCES _____ ROUNDNESS TOLERANCE _____

STRAIGHTNESS TOLERANCE _____ SURFACE FINISH REQUIRED _____

MATERIAL TYPE & SPECIFICATIONS _____ HARDNESS OR TENSILE STRENGTH _____

PRE-REAMED DIAMETER(S)/MACHINING ALLOWANCE _____

LENGTH OF BORE(S) _____

AT TIME OF SHEFCUT OPERATION IS IT A **THROUGH** OR **BLIND** HOLE (Circle one)

IS BORE INTERRUPTED? YES NO (If yes, or if blind hole, include sketch of bore or part print)

MACHINE TYPE _____ HORIZONTAL OR VERTICAL? _____

IS A FIXED OR ROTATING BUSHING IN USE? _____

EXPECTED PART TO SPINDLE ALIGNMENT _____ MACHINE SET-UP: RIGID FLOATING

FEED RANGE AVAILABLE _____ SPEED RANGE AVAILABLE _____ RPM _____

TYPE OF SHANK REQUIRED _____ MAXIMUM TOOL PROJECTION FROM SPINDLE _____

OAL (MAX.) _____ WORK LENGTH REQUIRED _____

IF THERE IS A WEIGHT LIMIT, PLEASE SPECIFY _____ USED IN A TOOL CHANGER? YES NO

TYPE OF COOLANT LUBRICATION DESIRED:
 INTERNAL THROUGH THE SPINDLE INTERNAL ROTARY GLAND EXTERNAL FLOOD

NAME AND TYPE OF COOLANT AVAILABLE: STRAIGHT CUTTING OIL _____
 SOLUBLE OIL _____ DILUTION _____
 SYNTHETIC _____ DILUTION _____

COOLANT PRESSURE _____ COOLANT FLOW _____

WILL THE TOOL BE: ROTATING STATIONARY

PRODUCTION REQUIREMENT _____

ADDITIONAL COMMENTS _____

PLEASE PHOTOCOPIY & COMPLETE THIS FORM & ENCLOSE WITH YOUR ORDER OR REQUEST FOR QUOTATION. THE DATA WILL BE USED TO ENSURE THAT THE CORRECT TOOL IS FURNISHED FOR YOUR PARTICULAR APPLICATION.

NOTE: For all values expressed, please indicate whether metric or inch.

Fax or mail to:
 FAX (803) 438-5263
 Cogsdill Tool Products, Inc.
 P.O. Box 7007
 Camden, SC 29021
 ATTN: CUSTOMER SERVICE

IMPORTANT
 PART PRINT OR
 DETAILED SKETCH
 MUST BE
 SUPPLIED.